

### Installation Instructions for IR3100/4100 Sodr-Cam Arm Assembly

1. Height of (4) mounting screws are factory preset in unit to simplify installation. Remove blue shipping tape prior to attaching Sodr-Cam without rotating screws to alter their height.



Figures 1 & 2

2. With bent extrusion arm oriented parallel to mounting extrusion, align button heads of (4) mounting screws in unit with corresponding  $\varnothing 9/16$ " bores in underside of Sodr-Cam 30mm x 60mm mounting extrusion (see Figures 1 & 2) and lower downward so underside of 30mm x 60mm extrusion sits flush on top surface of 45mm x 90mm unit extrusion. (see Figure 3)

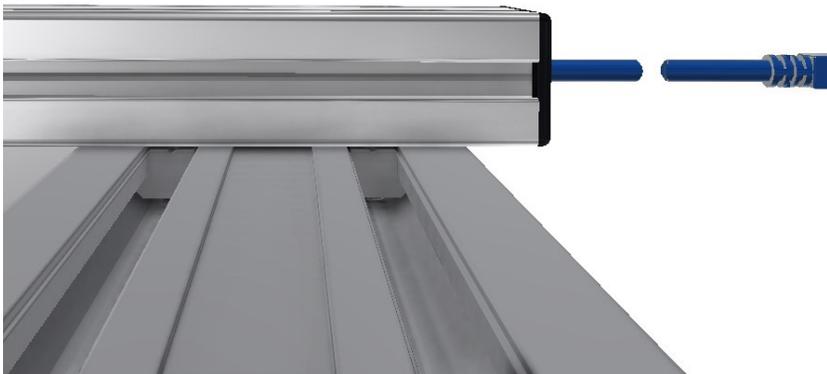


Figure 3

3. While supporting Sodr-Cam arm to maintain horizontal orientation of mounting extrusion and downward pressure against unit extrusion, slide entire Sodr-Cam arm assembly fully (approx. 9/16") toward front of unit. (see Figure 4)

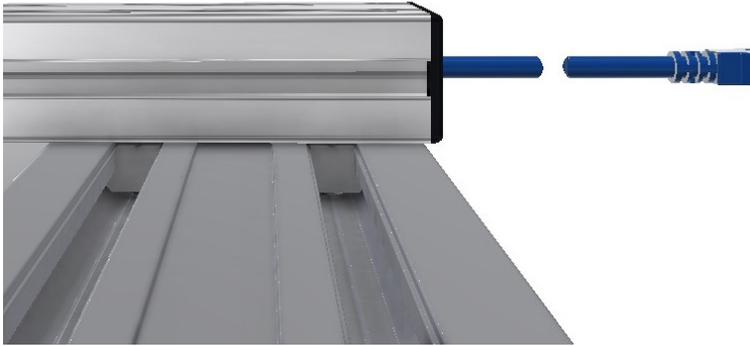


Figure 4

4. When positioned properly, the (2) machined locating pins in the unit extrusion will seat in the rear of the corresponding 5/16" wide slots in the Sodr-Cam mounting extrusion and the hex socket driving provisions of the (4) mounting screws will align with the (4) access holes that are visible from the top of the mounting extrusion. (see Figure 5)

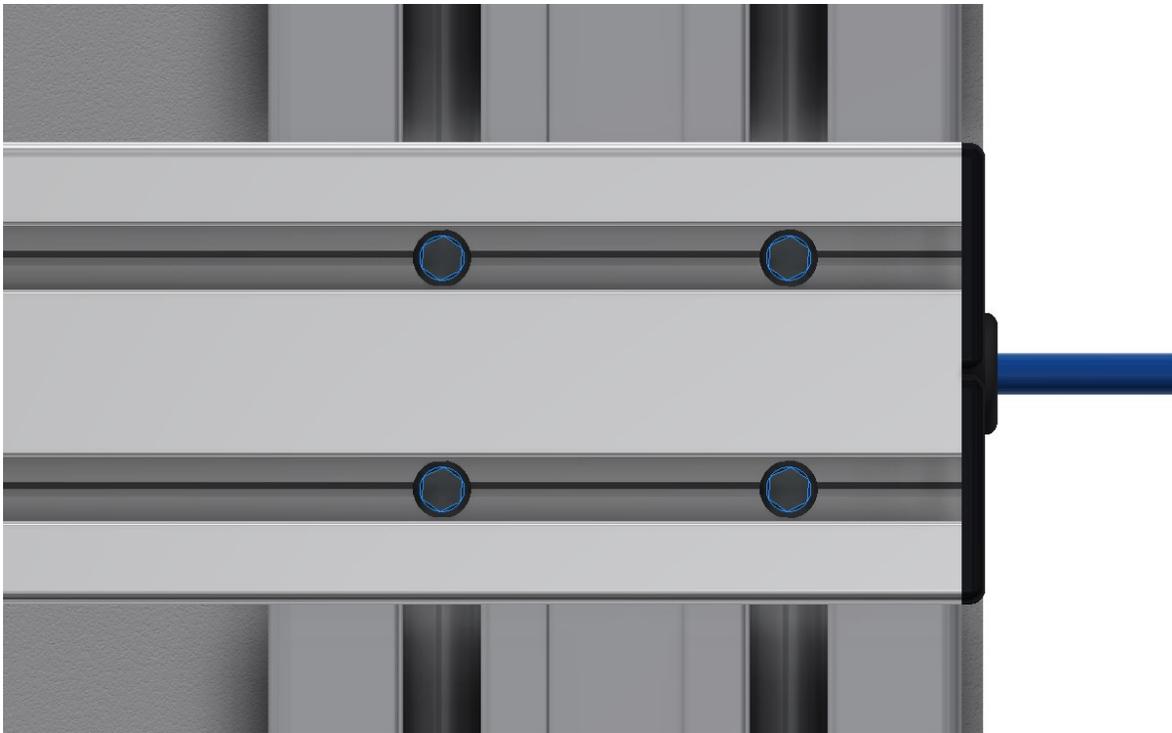
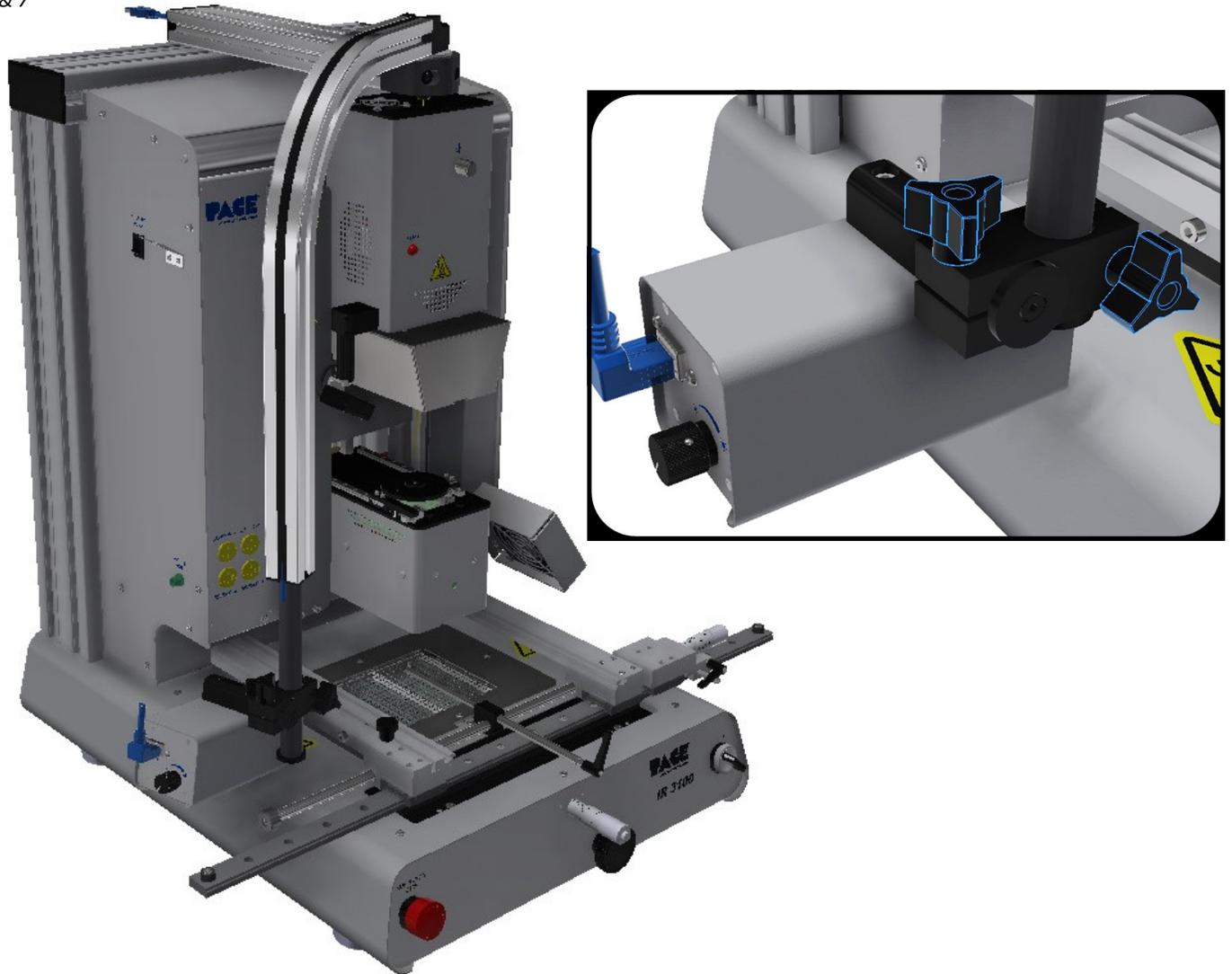


Figure 5

5. Using a 5mm hex key or driver, tighten the (4) mounting screws while continuing to support and pull forward on the Sodr-Cam arm assembly.

6. Position the Sodr-Cam as desired on its vertical mounting post and lock in place with the (2) three-arm clamping knobs, then attach USB cable to connector on rear of Sodr-Cam. (see Figures 6 & 7)

Figure 6 & 7



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