

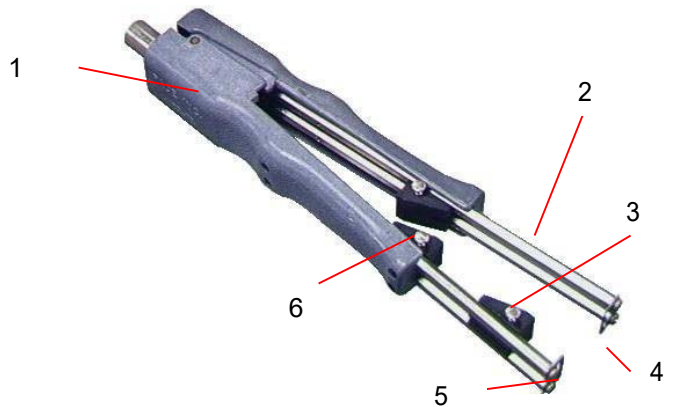
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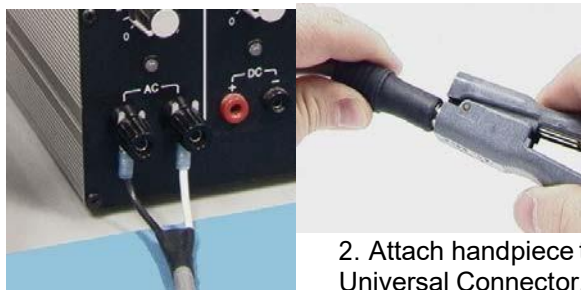
Operation Instruction for the  
Thermal Wire Stripper TS-15 PACE  
PART NUMBER 7012-0002  
MANUAL NUMBER 5050-0044 Rev.A

### Part Identification

1. Molded Handle Assembly
2. Connector Rods
3. Stop Block Assembly Pace Part No. 4012-0010
4. Tips, Thermal Stripper, Pace Part No. 1121-0003
5. Tip Retaining Screws FIL HD 2-56 UNC X 9/64 LG.
6. Closing Stops, Pace Part No. 4012-0010



### Set Up



1. Connect High Current Power connectors to PRC2000 front panel.

2. Attach handpiece to Universal Connector.



3. Set Stop Block to desired strip length.



4. Depress foot switch to activate. Rotate wire to cut insulation, and then pull to strip.

### Maintenance and Trouble Shooting

1. Keep the tip clean. Use abrasive paper and solvent.
2. No power at low voltage A.C.?
  - a. Is main Power Cord connected to an operational outlet?
  - b. Check Pulse Heat Control outlet?
  - c. Still no power? Check Pulse Heat Temperature Controller. Replace as necessary.

### Operation Instructions

1. Start cool on unfamiliar materials.
2. Tips are always in contact with work before heating.
3. Increase heat a little at a time.
4. Pulse the foot switch for heat fine control.
5. Watch for damage indicators. (Discoloration, scorching, smoke).
6. Stop heat before damage occurs.
7. Try to set-up on scrap to get a feel for the material.
8. For operator safety and to prevent tip damage, always turn control dial knob to OFF position before connecting tool.
9. Fume extraction is recommended.

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**PACE Incorporated**  
9030 Junction Drive  
Annapolis Junction,  
MD 20701  
Tel: (301) 490-9860  
Fax: (301) 498-3252

**PACE Europe Limited**  
13 Tanners Drive  
Blakelands  
Milton Keynes  
Tel: (44) 1908-277666  
Fax: (44) 1908-277777