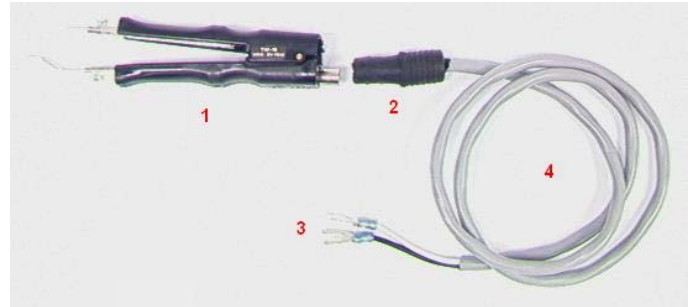




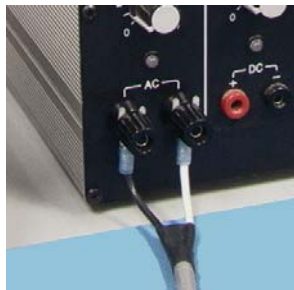
**Operation Instruction for the
Resistance Tweezer Pulse Heat Probe TW-15
PACE PART NUMBER 7009-0005
MANUAL NUMBER 5050-0046 Rev. A**

Part Identification

1. Molded Handle Assembly
2. Universal Connector
3. High Current Power Connectors
4. Cord Universal Pace Part No. 7000-0023



Set Up



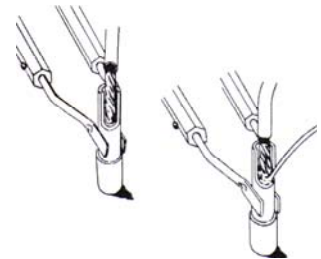
1. Connect High Current Power connectors to PRC2000 front panel.



2. Insert handpiece tips



3. Attach handpiece to Universal Connector



4. Follow operation instructions.

Maintenance and Trouble Shooting

1. Keep the tip clean. Use abrasive paper and solvent.
2. Keep conductor rod to tip junctions clean.
3. Keep retainer screws tight.
4. No power at low voltage A.C.?
 - a. Is main Power Cord connected to an operational outlet?
 - b. Check Pulse Heat Control outlet?
 - c. Still no power? Check Pulse Heat Temperature Controller. Replace if necessary.

Operation Instructions

1. Start cool on unfamiliar materials.
2. Tips are always in contact with work before heating.
3. Increase heat a little at a time.
4. Pulse the foot switch for heat fine control.
5. Watch for damage indicators. (Discoloration, scorching, smoke).
6. Stop heat before damage occurs.
7. Try to set-up on scrap to get a feel for the material.



PACE Incorporated
9030 Junction Drive
Annapolis Junction,
MD 20701
Tel: (301) 490-9860
Fax: (301) 498-3252

PACE Europe Limited
13 Tanners Drive
Blakelands
Milton Keynes
Tel: (44) 1908-277666
Fax: (44) 1908-277777