

ACCUDRIVE® SERIES

Tip-Heater Cartridges

One cartridge. Any temperature. Compatible with the same handpiece across multiple units for all methods of soldering.

Multiple stations. Any tip geometry.



ADS200 PLUS

- ✓ TD200 handpiece
- ✓ All AccuDrive® tips



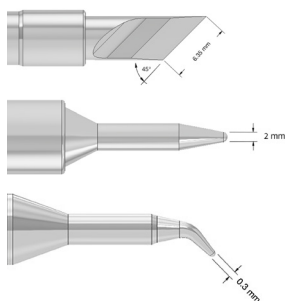
MBT360

- ✓ TD200 handpiece
- ✓ All AccuDrive® tips



MBT450

- ✓ TD200 handpiece
- ✓ All AccuDrive® tips



ANY TIP GEOMETRY

AD SD MD

AD-U TD

Five tip categories, one handpiece
for use across all stations.



TD200

**One handpiece at
the center of it all**



All PACE tip-heater cartridges are engineered to be **hot-swappable** with **no calibration** required.



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Standard Tips (AD)

PACE's Standard (AD) tip-heater cartridges offer a wide variety of geometries for everyday soldering application.

Tip	Description	Part Number/Tip ID
	0.8mm Conical Extended (1/32")	1130-0001-P1/AD-01
	0.4mm Conical Sharp (1/64")	1130-0002-P1/AD-02
	0.4mm Conical Bent (1/64")	1130-0003-P1/AD-03
	0.4mm Conical Extended (1/64")	1130-0004-P1/AD-04
	0.8mm Conical (13/64")	1130-0005-P1/AD-05
	1.2mm Chisel (3/64")	1130-0008-P1/AD-08
	5.1mm Chisel (13/64")	1130-0010-P1/AD-10
	0.4mm Bevel 60° (1/64")	1130-0011-P1/AD-11
	0.8mm Chisel (1/32")	1130-0012-P1/AD-12
	2.4mm Chisel (3/32")	1130-0013-P1/AD-13
	0.4mm Conical Bent (1/64")	1130-0015-P1/AD-15
	1.2mm Chisel Bent (3/64")	1130-0016-P1/AD-16
	0.8mm Conical Extended (1/32")	1130-0018-P1/AD-18
	1.6mm Chisel (1/16")	1130-0019-P1/AD-19
	3.2mm Chisel 90° (1/8")	1130-0020-P1/AD-20
	3.2mm Chisel 90° Extended (1/8")	1130-0023-P1/AD-23

Tip	Description	Part Number/Tip ID
	1.6mm Bent Chisel (1/16")	1130-0026-P1/AD-26
	0.6mm Conical (3/128")	1130-0027-P1/AD-27
	4mm Heat Staking	1130-0031-P1/AD-31
	MiniWave®	1130-0032-P1/AD-32
	Angled MiniWave®	1130-0033-P1/AD-33
	3.2mm Single Sided Chisel (1/8")	1130-0034-P1/AD-34
	MiniWave® Angled Extended	1130-0035-P1/AD-35
	0.2mm Conical (1/128")	1130-0036-P1/AD-36
	6.35mm Knife Blade (1/4")	1130-0037-P1/AD-37
	0.8mm Chisel Single Sided	1130-0040-P1/AD-40
	0.4mm Conical Sharp	1130-0042-P1/AD-42
	MicroWave Angled	1130-0045-P1/AD-45
	1.3mm Chisel Angled	1130-0047-P1/AD-47
	MiniWave®	1130-0049-P1/AD-49S
	0.2mm Conical Sharp (1/128")	1130-0050-P1/AD-50S
	4mm Chisel 45° (5/32")	1130-0051-P1/AD-51

MicroDrive® Tips (MD)

PACE's MicroDrive (MD) tip-heater cartridges are designed for ultra-fine soldering on high-density PCB's and micro-components.

Tip	Description	Part Number/Tip ID
	2.5mm Knife Blade	1130-0080-P1/MD-80
	0.3mm Bent Conical	1130-0081-P1/MD-81
	1mm Chisel	1130-0082-P1/MD-82

Tip	Description	Part Number/Tip ID
	1.6mm Chisel	1130-0083-P1/MD-83
	0.1mm Conical	1130-0084-P1/MD-84
	0.5mm Conical	1130-0085-P1/MD-85

Specialized Tips (SD)

PACE's Specialized (SD) tip-heater cartridges offer a select, distinguished line of component specific geometries for specialized soldering application like SMD removal and thru-hole rework.

Tip	Description	Part Number/Tip ID
	1.2mm Contour (3/64")	1130-0060-P1/SD-60
	2.4mm Contour (3/32")	1130-0061-P1/SD-61
	10.8mm Blade	1130-0501-P1/SD-501
	16mm Blade	1130-0502-P1/SD-502
	21.2mm Blade	1130-0503-P1/SD-503
	SOIC14.16 Removal	1130-0504-P1/SD-504
	SOIC8 Removal	1130-0519-P1/SD-519

Tip	Description	Part Number/Tip ID
	SOT23 Removal	1130-0522-P1/SD-522
	SOT89 Removal	1130-0523-P1/SD-523
	C1206 Removal	1130-0524-P1/SD-524
	C0805 Removal	1130-0525-P1/SD-525
	QFP80.100 Removal	1130-0531-P1/SD-531
	25mm Blade	1130-0532-P1/SD-532
	TQFP64 Removal	1130-0537-P1/SD-537

Ultra-Performance Tips (AD-U)

PACE's Ultra-Performance (AD-U) tip-heater cartridges deliver maximum heat throughput through an increased thermal pipeline.

Tip	Description	Part Number/Tip ID
	0.8mm Conical Extended (1/32")	1131-0001-P1/AD-01U
	0.4mm Conical (1/64")	1131-0002-P1/AD-02U
	0.4mm Conical Bent (1/64")	1131-0003-P1/AD-03U
	1.2mm Chisel (3/64")	1131-0008-P1/AD-08U
	5.1mm Chisel (13/64")	1131-0010-P1/AD-10U
	0.8mm Chisel (1/32")	1131-0012-P1/AD-12U
	2.4mm Chisel (3/32")	1131-0013-P1/AD-13U
	1.6mm Chisel (1/16")	1131-0019-P1/AD-19U
	MiniWave®	1131-0032-P1/AD-32U
	6.35mm Knife Blade (1/4")	1131-0037-P1/AD-37U

ThermoDrive® Tips (TD)

PACE's ThermoDrive (TD) tip-heater cartridges are built for high-mass application and large, heavy components.

Tip	Description	Part Number/Tip ID
	3.2mm Chisel (1/8")	1131-0051-P1/TD-51
	1.6mm Chisel 45° (1/16")	1131-0052-P1/TD-52
	3.2mm Chisel 45° (1/8")	1131-0053-P1/TD-53
	3.2mm Chisel 45° (3/16")	1131-0054-P1/TD-54
	6.35mm Chisel 45° (1/4")	1131-0055-P1/TD-55
	7.2mm Chisel 45° (9/32")	1131-0056-P1/TD-56
	8mm Chisel 45° (5/16")	1131-0057-P1/TD-57
	16mm Blade HD	1131-0541-P1/TD-541
	25mm Blade HD	1131-0542-P1/TD-542
	10.8mm Blade HD	1131-0543-P1/TD-543